



# SAFETY DATA SHEET

## 1. Identification

**Product identifier** M8630

**Other means of identification**  
**Synonyms** M8630K \* M8630KP

**Recommended use** This product is an article. Polyvinyl alcohol-based film used as a water-soluble unit-dose delivery system

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**  
**Manufacturer**

**Company name** MonoSol LLC  
**Address** 707 East 80th Place  
Suite 301  
Merrillville, IN 46410  
United States

**Telephone** General Assistance 219-762-3165  
Fax 219-763-4477

**Website** www.MonoSol.com  
**E-mail** Regulatory.mon@kuraray.com

**Emergency phone number** CHEMTREC +1 703-527-3887

## 2. Hazard(s) identification

**Physical hazards** Not classified.  
**Health hazards** Not classified.  
**Environmental hazards** Not classified.  
**OSHA defined hazards** Not classified.

### Label elements

**Hazard symbol** None.  
**Signal word** None.  
**Hazard statement** Not applicable.

### Precautionary statement

**Prevention** Observe good industrial hygiene practices.  
**Response** Wash hands after handling.  
**Storage** Store away from incompatible materials.  
**Disposal** Dispose of waste and residues in accordance with local authority requirements.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** 81.21% of the mixture consists of component(s) of unknown acute oral toxicity. 88.41, 88.41% of the mixture consists of component(s) of unknown acute dermal toxicity. 88.41, 93.36% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 88.41, 93.36% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Propylidynetrimethanol		77-99-6	3.25
Other components below reportable levels			96.761

\*Product is a non-hazardous mixture of which the composition is a trade secret. \*The remaining composition is non-hazardous and is a trade secret.

**Composition comments** This product contains substances that present a hazard within the meaning of the OSHA 29 CFR 1910.1200 Hazard Communication Standard.

#### 4. First-aid measures

**Inhalation** Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact** Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact** Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion** Rinse mouth. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed** Direct contact with eyes may cause temporary irritation.

**Indication of immediate medical attention and special treatment needed** Treat symptomatically.

**General information** Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

**Suitable extinguishing media** Water spray. Alcohol resistant foam. Dry powder. Carbon dioxide (CO<sub>2</sub>).

**Unsuitable extinguishing media** Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical** Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

**Special protective equipment and precautions for firefighters** Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions** Use water spray to cool unopened containers.

**Specific methods** Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards** No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures** Keep unnecessary personnel away. In case of spills, beware of slippery floors and surfaces. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up** Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.

**Environmental precautions** Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

**Precautions for safe handling** Avoid prolonged exposure. Avoid dust formation. Wear personal protective equipment/face protection. Provide exhaust ventilation at places where dust is formed. Use good general housekeeping procedures. Eating, drinking and smoking should be prohibited in areas where this material is stored, handled, and processed. Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists.

**Conditions for safe storage, including any incompatibilities** Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Store in original container in a cool, dry place and keep container closed when not in use.

#### 8. Exposure controls/personal protection

##### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls** Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

## Individual protection measures, such as personal protective equipment

<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves.
<b>Other</b>	Wear appropriate chemical resistant clothing.
<b>Respiratory protection</b>	In case of insufficient ventilation, wear suitable respiratory equipment.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Solid.
<b>Form</b>	Film.
<b>Color</b>	Colorless to light yellow. Translucent.

**Odor** May have a slight acetic acid odor

**Odor threshold** Not available.

**pH** Not available.

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** Not available.

**Flash point** Not available.

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not available.

### Upper/lower flammability or explosive limits

**Flammability limit - lower (%)** Not available.

**Flammability limit - upper (%)** Not available.

**Explosive limit - lower (%)** Not available.

**Explosive limit - upper (%)** Not available.

**Vapor pressure** Not available.

**Vapor density** Not available.

**Relative density** Not available.

### Solubility(ies)

**Solubility (water)** Not available.

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

### Other information

**Explosive properties** Not explosive.

**Oxidizing properties** Not oxidizing.

## 10. Stability and reactivity

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.

**Conditions to avoid** Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.

**Incompatible materials** Strong acids. Strong oxidizing agents.  
**Hazardous decomposition products** No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

**Inhalation** Prolonged inhalation may be harmful.  
**Skin contact** No adverse effects due to skin contact are expected.  
**Eye contact** Direct contact with eyes may cause temporary irritation.  
**Ingestion** Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Direct contact with eyes may cause temporary irritation.

### Information on toxicological effects

**Acute toxicity** Not known.  
**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation.  
**Serious eye damage/eye irritation** Direct contact with eyes may cause temporary irritation.

### Respiratory or skin sensitization

**Respiratory sensitization** Not a respiratory sensitizer.  
**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Not classifiable as to carcinogenicity to humans.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

**Chronic effects** Prolonged inhalation may be harmful.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. This product is an article and is not expected to release hazardous chemicals under normal conditions of use.

Components		Species	Test Results
Propylidynetrimethanol (CAS 77-99-6)			
<b>Aquatic</b>			
Crustacea	EC50	Water flea (Daphnia magna)	10330 - 16360 mg/l, 48 hours
Fish	LC50	Bleak (Alburnus alburnus)	> 10000 mg/l, 96 hours

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

### Bioaccumulative potential

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### DOT

Not regulated as dangerous goods.

#### IATA

Not regulated as dangerous goods.

#### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

### 15. Regulatory information

**US federal regulations** This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### **TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

#### **CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

#### **SARA 304 Emergency release notification**

Not regulated.

#### **OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)**

Not regulated.

#### **Superfund Amendments and Reauthorization Act of 1986 (SARA)**

##### **SARA 302 Extremely hazardous substance**

Not listed.

##### **SARA 313 (TRI reporting)**

Not regulated.

#### **Other federal regulations**

##### **Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

##### **Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

##### **Safe Drinking Water Act (SDWA)** Not regulated.

#### **US state regulations**

##### **California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

#### **International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 10-30-2014

**Revision date** 07-16-2021

**Version #** 16

**Disclaimer** The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Revision information** This document has undergone significant changes and should be reviewed in its entirety.